

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/662,193	09/11/2003	Milton S. Meshirer	4224-101	9370
23448 7	590 05/20/2005		EXAM	INER
	UAL PROPERTY / TEC	HAYES,	HAYES, BRET C	
PO BOX 14329 RESEARCH TRIANGLE PARK, NC 27709			ART UNIT	PAPER NUMBER
			ARTUNII	PAPER NUMBER
•			3644	

DATE MAILED: 05/20/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
	10/662,193	MESHIRER, MILTON S.			
' Office Action Summary	Examiner	Art Unit			
	Bret C Hayes	3644			
The MAILING DATE of this communication app Period for Reply	1				
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be ting within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).			
Status					
1) Responsive to communication(s) filed on 18 Fe					
,— ,—	2a) This action is FINAL . 2b) This action is non-final.				
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims					
4)⊠ Claim(s) <u>1-34</u> is/are pending in the application.					
4a) Of the above claim(s) is/are withdraw	wn from consideration.				
5)⊠ Claim(s) <u>32</u> is/are allowed.					
6)⊠ Claim(s) <u>1-31,33 and 34</u> is/are rejected.					
7) Claim(s) is/are objected to.					
8)☐ Claim(s) are subject to restriction and/o	r election requirement.				
Application Papers					
9)☐ The specification is objected to by the Examine	г.				
10)☐ The drawing(s) filed on is/are: a)☐ acc	epted or b)□ objected to by the I	Examiner.			
Applicant may not request that any objection to the					
Replacement drawing sheet(s) including the correct	ion is required if the drawing(s) is ob	jected to. See 37 CFR 1.121(d).			
11)☐ The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.			
Priority under 35 U.S.C. § 119					
12) Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a))-(d) or (f).			
a) All b) Some * c) None of: 1. Certified copies of the priority document	a hava baan saasiyad				
		on No			
2. Certified copies of the priority document3. Copies of the certified copies of the priority	• •				
application from the International Bureau	•	ed in this National Stage			
* See the attached detailed Office action for a list		ed			
	or the contined copies her receive	.			
Attachment(s)					
1) Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413)			
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	nte			
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	5) Notice of Informal P 6) Other:	atent Application (PTO-152)			
J.S. Patent and Trademark Office		rt of Paper No./Mail Date 20050514			

DETAILED ACTION

Response to Arguments

- 1. Applicant's arguments, see pages 10 12 of the response, filed 18 FEB 05, with respect to claim 34 have been fully considered and are **NOT** persuasive. The rejection of claim 34 under 35 USC 112, 1st paragraph, stands. For clarity, examiner suggests inserting --at the joint-- after the phrase "non-capillary active" as similarly recited in claim 32.
- 2. Applicant's arguments filed 18 FEB 05 with respect to the art rejections have been fully considered but they are not persuasive.
- 3. In response to Applicant's argument that there is no suggestion to combine the references, the Examiner recognizes that references cannot be arbitrarily combined and that there must be some reason why one of ordinary skill in the art would be motivated to make the proposed combination of primary and secondary references. *In re Nomiya*, 184 USPQ 607 (CCPA 1975). However, there is no requirement that a motivation to make the modification be expressly articulated. The test for combining references is what the combination of disclosures taken as a whole would suggest to one of ordinary skill in the art. *In re McLaughlin*, 170 USPQ 209 (CCPA 1971). References are evaluated by what they suggest to one versed in the art, rather than by their specific disclosure. *In re Bozek*, 163 USPQ 545 (CCPA 1969). In this case, it would appear that Applicant has misunderstood the basis of the rejections. Examiner has not rejected the claimed invention as unpatentable over Klein in view of Desmond, but vice versa. There need be no motivation in Desmond whatsoever: it is the base reference disclosing the bulk of the claimed limitations. The motivation can be (but does not need to be, as per above) contained in the teaching reference to Klein. Klein teaches, *inter alia*, creating a seal for a

Art Unit: 3644

propellant charge using a light-curable sealant composition and exposing that composition to light in order to cure the composition, in order to seal a propellant charge. That's it. The motivation is to seal a propellant charge. Applicant's attempt to discredit the rejections based upon a lack of motivation found in Desmond would appear to be a bit off target. Further, and as set forth above, there need be no motivation expressly articulated, but rather, what the combination of disclosures taken as a whole would suggest to one of ordinary skill in the art.

Page 3

4. In response to the Applicant's piecemeal analysis of the references, it has been held that one cannot show non-obviousness by attacking references individually where, as here, the rejections are based on combinations of references. *In re Keller*, 208 USPQ 871 (CCPA 1981). Applicant would appear to single out the *combined* references in an attempt to discredit the rejection based upon that combination. Such arguments have no need to be refuted. Applicant erroneously presumes that, by tearing apart the two individual, and yet combined, base references, the relevance of the remaining references is moot. Examiner disagrees. That relevance was also clearly pointed out in the previous office action and is reasserted below.

Claim Rejections - 35 USC § 112

- 5. The following is a quotation of the first paragraph of 35 U.S.C. 112:
 - The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.
- 6. Claim 34 is rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the enablement requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to enable one skilled in the art to which it pertains, or with which it is most nearly connected, to make and/or use the invention. See previous explanation.

Art Unit: 3644

7. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Page 4

- 8. Claims 9 and 23 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.
- 9. Regarding claim 9, line 11, the phrase "hypodermic-type" renders the claim(s) indefinite because the claim(s) include(s) elements not actually disclosed (those encompassed by "type"), thereby rendering the scope of the claim(s) unascertainable. See MPEP § 2173.05(e).
- 10. Re claim 23, line 1, the term "neat" renders the claim indefinite as there is nothing in the claim to suggest a definition of the this term. Given the term's generally accepted meaning, any 'formulation' can be neat.

Claim Rejections - 35 USC § 103

- 11. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 12. Claims 1, 2, 4 8, 10 24, 29 31 and 33 are rejected under 35 U.S.C. 103(a) as being unpatentable over US Statutory Invention Registration No. H1350 to Desmond et al. (*Desmond*) in view of US Patent Application Publication No. US 2004/0069177 A1 to Klein, either alone or with US Patent No. 6,367,386 to Brede et al. (*Brede*).
- 13. Re claims 1 and 29 31, Desmond discloses the invention substantially as claimed including: a process for manufacturing an ammunition article comprising providing a cartridge 20 including a projectile disposed in a casing, as seen in FIGS. 9 15, for example, and presenting a joint between the projectile and the casing; and applying to the joint a sealingly

Art Unit: 3644

effective amount of sealant composition, see Title, Abstract, etc. However, Desmond does not disclose the sealant being a light-curable sealant and exposing the applied sealant composition to curingly effective light. Klein teaches that it is known in the art of ammunition article manufacturing to apply UV or ultraviolet light curable sealant composition and exposing the applied sealant composition to curingly effective light, as set forth beginning at [0027] – [0030], for the purpose of sealing a propellant charge. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Desmond to include the sealant technology as taught by Klein in order to seal a joint.

Note that the mere fact that Desmond at col. 6, line 61+ states that the preferred sealants are cellulose nitrate and asphalt sealants means Desmond contemplated the use of other sealants in his invention. It is well settled case law that a reference is valid for what it would convey explicitly or implicitly to one skilled in the art. See *In re Aller et al.* 105 USPQ 233, *In re McKee et al.* 37 USPQ 613, *In re Meinhardt* 157 USPQ 270.

In any event, if Applicant is not convinced of such, Brede teaches that in the sealing of a projectile to a case, there are problems when utilizing the conventional asphalt (bitumen)-based sealants and, that other sealants should be utilized. It is further noted that even Applicant's specifications on pages 3 and 4, for example, indicate it was already known in the art that the use of asphalt-based sealants was not satisfactory.

Further, regarding claim 31, Additionally it is noted that the claims are directed to an apparatus per se, not a method of manufacture. However, the claim contains limitations concerning the method/manner of presenting a projectile/casing interface, with the interface being sealed by a light-curable sealing composition.

- 14. Re claim 33, the claim is a product-by-process-type claim. "[E]ven though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." *In re Thorpe*, 777 F.2d 695, 698, 227 USPQ 964, 966. See MPEP 2113. In this case, since the method has been obviated, the article of manufacture is thereby obviated as well.
- 15. Re claim 2, the addition of the sealant being devoid of anaerobic sealing components, Klein does not recite the presence of anaerobic sealing components and is hence considered as "devoid" of them. In any event, Malotky et al. shows the use of cyanoacrylate type adhesives (sealants) as advantageous alternatives to anaerobic adhesives (e.g. see col. 3, lines 14, 15 and 52+, and col. 4, lines 40-42).
- 16. Re claim 4, Desmond in view of Klein discloses the claimed method. Desmond further discloses applying to the joint the sealingly effective amount of sealant composition involving relative motion of the cartridge and an applicator dispensing the sealant composition to the joint, see col. 6, line 54 (6:54) col. 7, line 52 (7:52).
- 17. Re claim 5, Desmond further discloses the cartridge being motively translated in relation to the applicator, see above.
- 18. Re claim 6, Desmond in view of Klein discloses the claimed invention except for the applicator being motively translated in relation to the cartridge. It would have been obvious to one having ordinary skill in the art at the time the invention was made to so reverse the operation, since it would require a mere reversal of the moving parts, and, since it has been held

that a mere reversal of the essential working parts of a device involves only routine skill in the art. *In re Einstein*, 8 USPQ 167.

- 19. Re claim 7, Desmond discloses the applicator comprising an application device selected from the group consisting of syringe pump dispensers, roller coaters, doctor blades, hypodermic needle dispensers, and liquid-fed transfer devices, see above.
- 20. Re claim 8, Desmond discloses the sealant composition comprising a liquid sealant and the applicator comprising a liquid-fed transfer device selected from the group consisting of liquid-fed brushes, sponges, swabs, pads, and cuffs, coupled in dispensing relationship with a reservoir for supply of the liquid sealant, see FIGS. And citations above.
- 21. Re claims 10 and 11, Desmond in view of Klein discloses the claimed invention, see citations above UV or ultraviolet.
- 22. Re claim 12, Desmond in view of Klein discloses the claimed invention except for explicitly stating the ultraviolet light has a wavelength in a range of from about 220nm to 375nm. It would have been obvious to one having ordinary skill in the art at the time the invention was made to select the wavelengths of from about 220nm to about 375nm, since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. *In re Aller*, 105 USPQ 233. In this case, since Klein teaches UV light and the range of UV light is generally accepted to be from (extreme or vacuum UV) 10nm 200nm and (near UV) from 200nm 380nm.
- 23. Re claims 13 and 14, Klein teaches the light being supplied by a source including a light-generating component selected from the group consisting of lamps, LED's, photo-luminescent media, down-converting and up-converting materials that respond to incident

Art Unit: 3644

radiation in one electromagnetic spectral regime and responsively emit radiation of a longer or shorter wavelength, respectively, electro-optical generators, and lasers, as cited previously.

Page 8

- 24. Re claim 15, Desmond in view of Klein discloses the claimed invention as applied above, except for the sealant composition after exposure to the curingly effective light (actinic radiation: radiant energy causing chemical changes, such as in photography) not fluorescing. It would appear that this is the norm within the prior art. It is well known in this art that any light-curable compositions fluorescing is by way of the addition of a pigment or dye, which itself does the fluorescing.
- 25. Re claim 16, Klein teaches the use of a photo-curable resin selected from the group consisting of unsaturated polyesters, epoxies, (meth)acrylates, urethane (meth)acrylates, (meth)acrylic ester monomers. oligoester acrylate-based compounds, epoxy acrylate-based compounds, polyimide-based compounds, aminoalkyd-based compounds.
- 26. Re claim 17, Klein teaches the light-curable sealant composition comprises a photocurable resin selected from the group consisting of bisphenol epichlorohydrin epoxy resins, acrylic resins, urethane acrylate resins, acrylated polyester resins, and cycloaliphatic epoxides.
- 27. Re claim 18, Klein teaches a photo-curable resin and a photo-initiator therefore, see [0028], for example.
- 28. Re claims 19 21, Desmond in view of Klein discloses the claimed invention. Since free-radials and cationic species play a significant role in chemical reactions including polymerization, for example the selection of these would be obvious to one having ordinary skill in the art at the time the invention was made, since it has been held to be within the general

Art Unit: 3644

skill of a worker in the art to select a known material on the basis of its suitability for the intended use as a matter of obvious design choice. *In re Leshin*, 125 USPQ 416.

- 29. Re claim 22, Desmond in view of Klein discloses the claimed invention. Since monomers are known to be used in the manufacture of polymers and since diluents are known to be used to dilute a liquid to lower its viscosity, a monomeric diluent would be obvious to one of ordinary skill in the art at the time the invention was made as normal additions.
- 30. Re claim 23, Desmond in view of Klein discloses the claimed invention including a neat formulation of resin and photo-initiator.
- 31. Re claim 24, in view of claim 15 above, it would be obvious to one of ordinary skill in the art at the time the invention was made to include a dye as taught by the prior art.
- 32. Claim 3 is rejected under 35 U.S.C. § 103 as being unpatentable over Desmond in view of Klein in view of US Patent No. 4,359,370 to De La Mare et al. (De La Mare).
- 33. Desmond in view of Klein discloses the invention substantially as claimed as applied above. However, Desmond in view of Klein does not disclose the light-curable sealant composition being light-cured by exposure to the curingly effective light for an exposure time in a range of from about 0.01 to 0.5 seconds. De La Mare teaches exposure time in a range of from about 0.001 seconds to about 2.5 seconds, set forth at col. 8, line 59, in the same field of endeavor for the purpose of radiating with UV. It would have been obvious to one having ordinary skill in the art at the time the invention was made to modify Desmond in view of Klein to include the exposure time as taught by De La Mare in order to cure UV-curable sealant compositions.

- 34. Claim 9 is rejected under 35 U.S.C. 103(a) as being unpatentable over Desmond in view of Klein, either alone or with Brede, as applied above, further in view of US Patent No. 5,689,084 to Malotky et al. (*Malotky*).
- 35. Desmond in view of Klein, as above, discloses the claimed invention except for applicator being a hypodermic needle. Malotky teaches the use of a hypodermic needle (syringe) in the same field of endeavor for the purpose of applying a sealant, as set forth at col. 4, line 24, for example. It would have been obvious to one skilled in the art at the time the invention was made to modify Desmond in view of Klein to include a syringe applicator as taught by Malotky in order to apply a sealant.
- 36. Alternatively, claims 16 23 and 25 28 are rejected under 35 U.S.C. § 103 as being unpatentable over Desmond in view of Klein in view of US Patent No. 6,284,813 B1 to Leppard et al. (Leppard), previously cited above.
- 37. Re claim 16, Desmond in view of Klein discloses the claimed invention except for the light-curable sealant composition comprising a photo-curable resin selected from the group consisting of unsaturated polyesters, epoxies, (meth)acrylates, urethane (meth)acrylates, (meth)acrylic ester monomers, oligoester acrylate-based compounds, epoxy acrylate-based compounds, polyimide-based compounds, aminoalkyd-based compounds, and vinyl ether-based compounds. Leppard teaches a light-curable sealant composition comprising a photo-curable resin selected from the group consisting of unsaturated polyesters see col. 12, line 23, for example, epoxies see col. 12, line 20, for example, (meth)acrylates see col. 12, line 1, for example, urethane (meth)acrylates see col. 18, line 30, for example, [note: Leppard teaches poly-urethane methacrylates, but the use of polyurethane for urethane and vice versa is

predominately interchangeable in the art], (meth)acrylic ester monomers – see col. 12, lines 36 – 48, for example, oligoester acrylate-based compounds – see col. 13, line 30, for example, epoxy acrylate-based compounds – see col. 12, line 20, for example, polyimide-based compounds – see col. 19, line 59, for example, aminoalkyd-based compounds – see col. 12, line 1, for example, and vinyl ether-based compounds – see col. 12, line 7, for example, in the same field of endeavor for the purpose of making a photo-initiator and photo-initiator mixtures capable of curing photo-polymerizable compositions, set forth at col. 1, line 15. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Desmond in view of Klein to include the light-curable sealant composition comprising a photo-curable resin selected from the group consisting of unsaturated polyesters, epoxies, (meth)acrylates, urethane (meth)acrylates, (meth)acrylic ester monomers, oligoester acrylate-based compounds, epoxy acrylate-based compounds, polyimide-based compounds, aminoalkyd-based compounds, and vinyl ether-based compounds as taught by Leppard in order to make a photo-initiator and photo-initiator mixtures capable of curing photo-polymerizable compositions efficiently.

38. Re – claim 17, Desmond in view of Klein discloses the claimed invention except for the light-curable sealant composition comprising a photocurable resin selected from the group consisting of bisphenol epichlorohydrin epoxy resins, acrylic resins, urethane acrylate resins, acrylated polyester resins, and cycloaliphatic epoxides. Leppard further teaches light-curable sealant composition comprising a photo-curable resin selected from the group consisting of bisphenol epichlorohydrin epoxy resins – see col. 12, lines 13 and 54, for example, acrylic resins – see col. 12, lines 36 – 48, for example, urethane acrylate resins – see col. 18, line 42, for example, acrylated polyester resins – see col. 26, line 26, for example, and cycloaliphatic

Art Unit: 3644

epoxides – see col. 12, line 50, for example, in the same field of endeavor for the same purpose indicated above. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Desmond in view of Klein to include the light-curable sealant composition comprising a photocurable resin selected from the group consisting of bisphenol epichlorohydrin epoxy resins, acrylic resins, urethane acrylate resins, acrylated polyester resins, and cycloaliphatic epoxides for the same reason indicated above.

- 39. Re claim 18, Desmond in view of Klein discloses the claimed invention except for the light-curable sealant composition comprising a photo-curable resin and a photo-initiator. Leppard further teaches the composition comprising a photo-curable resin and a photo-initiator, set forth throughout and at col. 20 lines 36 48, in the same field of endeavor for the purpose of coating. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Desmond in view of Klein to include the composition comprising a photo-curable resin and a photo-initiator as taught by Leppard in order to coat.
- 40. Re claims 19 21, Desmond in view of Klein discloses the claimed invention except for the light-curable sealant composition comprising a formulation selected from the group consisting of free-radical curable acrylate resin-based formulations, and cationically curable epoxy-based formulations. Leppard further teaches a light-curable sealant composition comprising a formulation selected from the group consisting of free-radical curable acrylate resin-based formulations, and cationically curable epoxy-based formulations, as set forth at col. 18, line 64, for example, in the same field of endeavor for the purpose indicated above. It would have been obvious to one having ordinary skill in the art at the time the invention was made to modify Desmond in view of Klein to include the light-curable sealant composition comprising a

formulation selected from the group consisting of free-radical curable acrylate resin-based formulations, and cationically curable epoxy-based formulations as taught by Leppard for the reason indicated above.

- 41. Re claim 22, Desmond in view of Klein discloses the claimed invention except for the light-curable sealant composition comprising a monomeric diluent. Leppard further teaches the light-curable sealant composition comprising a monomeric diluent, as set forth at col. 19, line 52, in the same field of endeavor for the purpose indicated above. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Desmond in view of Klein to include the monomeric diluent as taught by Leppard for the reason indicated above.
- Re claim 23, Desmond in view of Klein discloses the claimed invention except for the light-curable sealant composition comprising a neat formulation of resin and photo-initiator. Leppard further teaches the light-curable sealant composition comprising a neat formulation of resin and photo-initiator, as set forth at col. 19, line 63, in the same field of endeavor for the purpose indicated above. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Desmond in view of Klein to include the neat formulation of resin and photo-initiator as taught by Leppard for the reason indicated above.
- 43. Re claim 25, Desmond in view of Klein discloses the claimed invention except for the light-curable sealant composition comprising a photo-initiator in a concentration not exceeding 5% by weight. Leppard further teaches the light-curable sealant composition comprising a photo-initiator in a concentration not exceeding 5% by weight*, as set forth at col. 26, line 11, in the same field of endeavor for the purpose indicated above. *Leppard teaches the photo-initiator in a concentration not exceeding 5%, but does not explicitly state "by weight" at that citation.

However, further on, Leppard teaches "by weight" as set forth at col. 29, line 15. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Desmond in view of Klein to include the photo-initiator in a concentration not exceeding 5% by weight as taught by Leppard for the reason indicated above.

- 44. Re claims 27 and 28, Desmond in view of Klein discloses the claimed invention except for a tensile force required to separate the projectile from the casing being no more than 10% or 5% greater than a tensile force required to separate the projectile from the casing in an absence of light-curable sealant composition. It would have been obvious to one having ordinary skill in the art at the time the invention was made to a require tensile force to separate the projectile from the casing be no more than 10% or 5% greater than a tensile force required to separate the projectile from the casing in an absence of light-curable sealant composition, since it was known in the projectile art that separation tensile force must remain below a certain level in order to prevent backfiring of the ammunition.
- 45. Claim 26 is rejected under 35 U.S.C. § 103 as being unpatentable over Desmond in view of Klein in view of US Patent No. 6,017,973 to Tamura et al. (Tamura).
- Desmond in view of Klein discloses the claimed invention except for the light-curable sealant composition having a viscosity in a range of from about 75 to 1000 centipoise (cps) at 25° C. Tamura teaches a light-curable composition having a viscosity in a range of around 100 to 100,000 centipoise (cps) at 25° C, set forth at col. 14, line 2, in the same field of endeavor for the purpose of making a photo-curable resin composition for the purpose of adjusting the photocurable resin to its application or mode of use. It would have been obvious to one having ordinary skill in the art at the time the invention was made to modify Desmond in view of Klein

Art Unit: 3644

to include the range of from about 75 to 1000 centipoise (cps) at 25° C as taught by Tamura in order to adjust the photo-curable resin to its application or mode of use. Also, it would have been obvious to one having ordinary skill in the art at the time the invention was made to include

the range of from about 75 to 1000 centipoise (cps) at 25° C, since it has been held that where the

general conditions of a claim are disclosed in the prior art, discovering the optimum or workable

ranges involves only routine skill in the art. In re Aller, 105 USPQ 233. Also, In re Peterson, 65

USPQ2d 1379.

Allowable Subject Matter

47. Claim 32 is allowed.

Conclusion

Any inquiry concerning this communication should be directed to Bret Hayes at telephone number (571) 272 – 6902. The examiner can normally be reached Monday through Friday from 5:30 am to 3:00 pm, Eastern Standard Time.

If attempts to contact the examiner by telephone are unsuccessful, the examiner's supervisor, Teri Luu, can be reached at (571)272 – 7045. The fax number is (703) 872 – 9306.

bh

5/14/05

SUPERVISORY PATERT EXAMINER

Page 15